MATERIAL HANDLING





MATERIAL HANDLING

Content

Product Range Overview

- Main specifications & design principles

Product Features & Benefits

- Ergonomics
- Energy-efficiency
- Safety
- High Performance



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The new Levio and Staxio S-series

Electric 24V powered pallet truck and stackers Developed and manufactured in Europe (Sweden)

ΒΤΙΕΙΟ

 LSI200 – BT Levio 2t Stand-in Powered Pallet Truck

BTSTAXIO

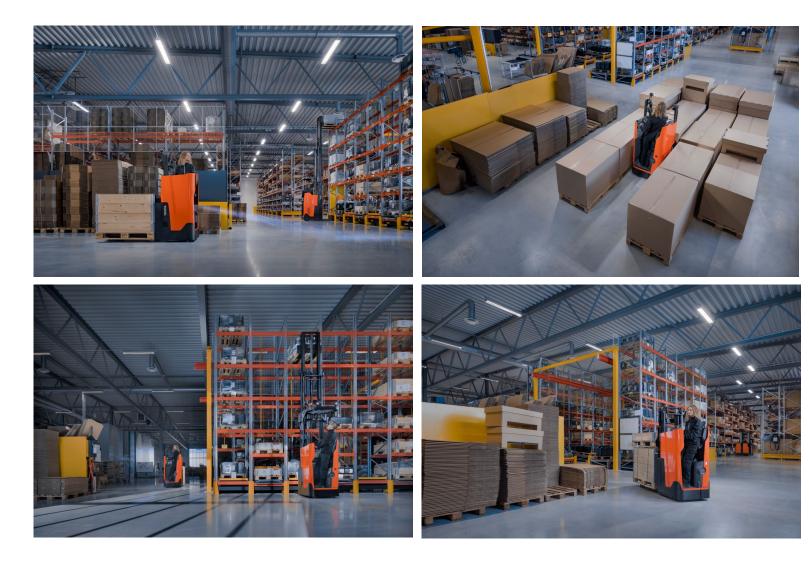
- SSI200D BT Staxio 2t Stand-in Double Stacker Truck
- SSI160LN BT Staxio 1.6t Stand-in Narrow Stacker Truck with elevated support arms



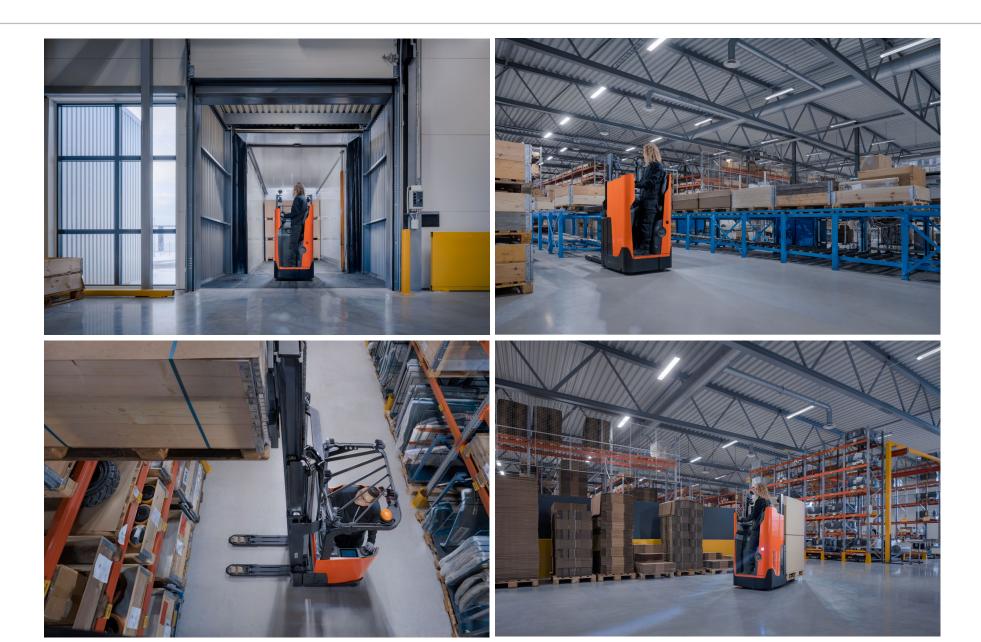
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Applications BT Levio/Staxio S

- <u>Suits a wide range of applications</u>: Ideal for horizontal transport for medium and long distance, double-load handling, block stacking, stacking at elevated height and levelled-off loading/unloading. Also suited for cold store applications
- <u>Used at many different customers</u>: Multipurpose trucks suitable for a wide range of customers, as part of a large fleet comprising order pickers and reach trucks, in industries and distribution centers where safety, ergonomics and performance is focus
- Their size and short turning radius make them fit easily in narrow spaces or narrow aisles



MATERIAL HANDLING



<u>Built around You</u> – Designed with the operator in mind, in terms of Ergonomics, Energy-efficiency, Safety and High performance











Built around You – Built around Li-Ion

The main lines for the future development of the new Levio/Staxio S-series was to take product leadership in this segment and transforming the product offer to something that is unique and sustainable:

- Using Li-Ion as energy source enables specifically important product features on these models that are:
 - Compact dimensions short length and low aisle width requirement
 - Superior ergonomics and operator room
 - Quick, easy and safe re-charging
 - Perfect match for usage hours and charging pattern

LI-ION

Lithium-Ion Energy System





Built around You – Built around proven components

One other main driver during the development has been "<u>Modularisation".</u> This means that we have used as many proven components from other ranges as possible as building blocks for the S-series, without doing any compromise on required specifications.

- Thanks to the modular approach we will have a competitive price, high level of recognition for our service and parts business, easy to upgrade and beneficial for our production. Here's some examples:
- Motor from LPE250
- Gear from LPE220/250
- Updated Power steering will also be on OSE/LPE/SPE
- Motor controller from SPE
- Drive/fork wheels from LPE/SPE
- MCU from RRE
- Hydraulics from LPE/SPE
- Same lift interface as SPE L
- Fork/Fork carriage from LPE/SPE
- Same masts and mast interface as on SPE
- Chassis/support arms for Support Arm Lift
- TMHMS Li-Ion battery modules
- Chargers / Charge connector / Charge inlet
- Steering wheel from RRE
- Display from RRE
- Wind shield from RRE-B



ΤΟΥΟΤΑ

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BT Levio 2.0t stand-in powered pallet truck

LSI200

Rated capacity

2000 kg

Fork lengths	1000 - 2350 mm
Fork widths	520, 536, 550, 570, 685 mm
Max Speed	12,5 km/h
Body width b ₁	790 mm
Truck length l ₂	822 mm

For effective handling of goods and ideal for long horizontal transport in distribution centers, warehouses and industries. Unloading/loading of lorries is also possible if the transition between the loading bay and the lorry is levelled off.





ΤΟΥΟΤΑ

BT Staxio 2.0t stand-in double stacker

SSI200D

Rated capacity1000 + 1000 kgSupport arms capacity2000 kg

Max lift height	2500 mm
Max Speed	11,5 km/h
Body width b ₁	790 mm
Truck length l ₂	1022 mm

Double load handling of goods in warehouses, distribution centers and industries, block stacking and for horizontal transport. Unloading/loading of lorries is also possible if the transition between the loading bay and the lorry is levelled off.

BTSTAXIO



GOLD

2024

AWARD

BT Staxio 1.6t narrow stand-in stacker with elevated support arms SSI160LN

Rated capacity1600 kgSupport arms capacity2000 kg

Max lift height	5400 mm
Max Speed	10 km/h
Body width b ₁	790 mm
Truck length l ₂	1030 mm

Stacking in warehouses, distribution centers and industries for effective handling of goods and for horizontal transport, block stacking and stacking at elevated heights.









ERGONOMICS

Information classification: Internal



Comfortable operator compartment

Features

- Foldable and height-adjustable standing seat
- Dampened floor
- Adjustable right-hand module
- Easy reachable levers and controls
- Easy access to E-bar accessories and power outlet
- Intuitive color touchscreen display
- Excellent visibility all around
- Enclosed operator compartment

Benefits

 The enclosed driver compartment offers a safe and comfortable workstation for enhanced productivity



Foldable and heightadjustable standing seat



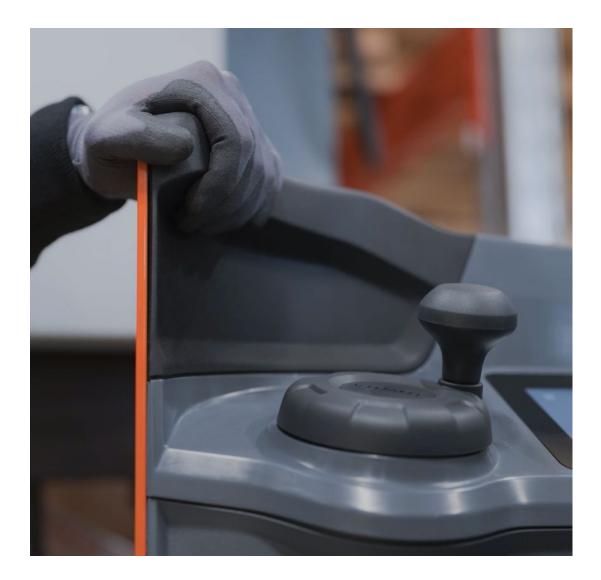
Grab handle

Features

- Ergonomic grab handle for safe and easy hop on and off
- Handle to hold on to when putting in and out the charging connector
- Protects the left hand from outside

Benefits

• Easy and safe access





Features

- Foldable seat pad for two positions:
 - Down for standing work position —
 - Up for semi-sit work position
- Height/Depth adjustable 200 mm in one movement
- Backrest with side support for comfort and to keep operator inside the compartment

Benefits

- Easily switch between working positions during the shift
- Easily adopted to operator's length





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Handle for height adjustment



Adjustable right-hand module

Features

- Adjustable hand rest to fit the operator's hand size
- Ergonomic module with all functions within easy reach
- Fixed handle to hold on to when doing rapid change of direction or acceleration

Benefits

 Enhanced driver comfort and productivity with ergonomic operator controls





Dampened floor

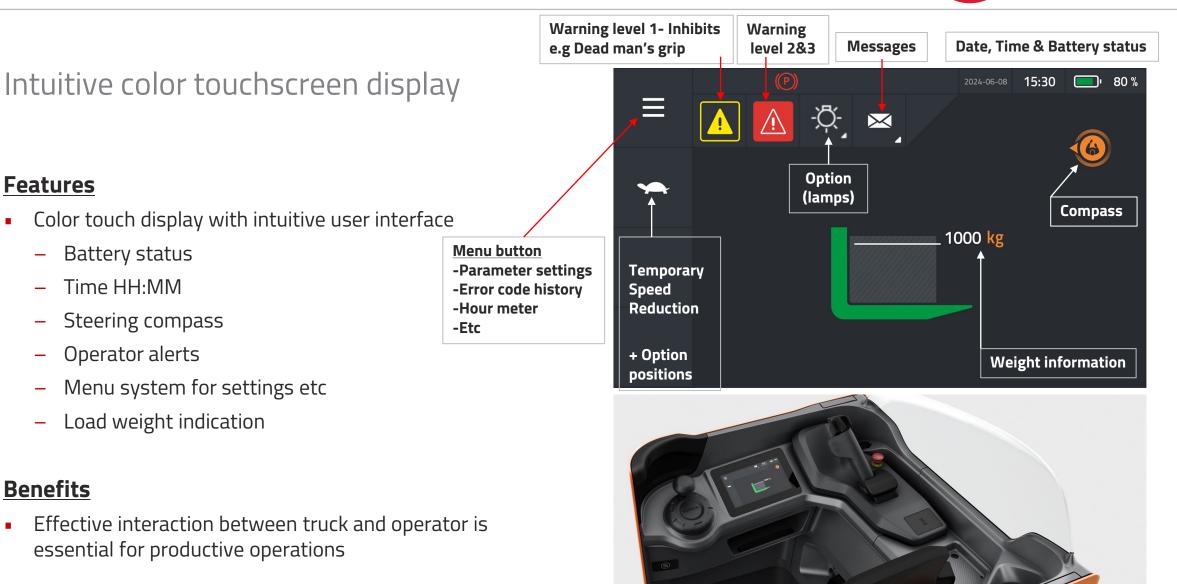
Features

- No left foot pedal as on previous trucks and competitor trucks – the whole floor acts as presence sensor
- Springs and rubber elements to absorb vibrations for the operator
- Low full body vibration levels,
 - LSI200 0.65 m/s²
 - SSI200D 0.74 m/s²
 - SSI160LN 0.64 m/s²

- Possibility to change working position
- Less fatigue for the operator







Electrical outlet

Features

- 5V USB electrical outlet as standard
- 12V or 24V outlet as option (in combination with DC/DC converter)
- Outlet in close connection to the left E-bar

Benefits

 Simple electricity/charging for terminals, smart phones, tablets or other external equipment









Excellent visibility all around

Features

- Clear visibility on the forks and goods being handled thanks to the reduced truck dimensions
- The high standing position of the driver offer high visibility all around
- As the operator is sideways positioned it means optimized view in both drive direction and forks direction

Benefits

Excellent visibility in all situations





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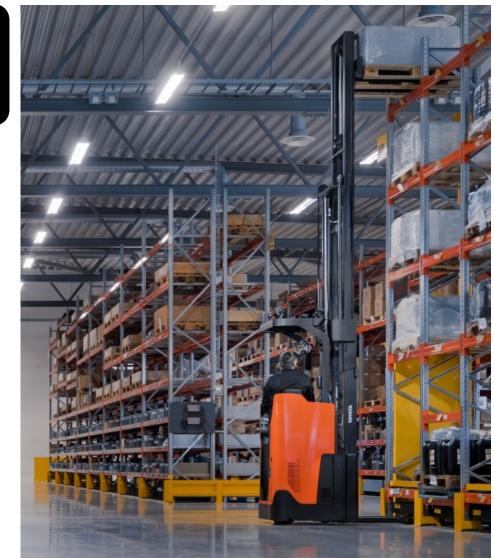
Quiet and smooth operation



Features

- Quiet and smooth impression of the models
- Low noise levels:
 - LSI200 66 dB(A) _
 - SSI200D 67 dB(A)
 - SSI160LN 67 dB(A)
- Optional Silent Hydraulics option on SSI-models

- Enhanced driving experience and solid impression
- Lower risk of disturbing other operators and people in the surrounding area
- Strong selling point in low noise environments







ENERGY EFFICIENCY

Information classification: Internal



All the benefits of Li-Ion







No battery exchange necessary

No charging room needed

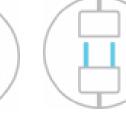
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Zero Using 30% maintenance less energy required

LI-ION

Lithium-Ion Energy System







CO

3x the life Quick and Less of Lead acid easy charging emissions



Cost reduction



3 intelligent Li-Ion energy packs

Features

- TMHMS Li-Ion battery modules
 - 210 Ah, 300 Ah or 420 Ah
 - Heated batteries for coldstore also available

Benefits

- Energy efficient battery solution
- Different energy packs to customize the energy need together with a wide range of chargers
- Chassis size remains the same for all the different energy packs





300Ah



420Ah



Wide range of chargers

Features

- Micropower Li-Ion chargers available in price list:
 - 24V chargers between 40A 300 A
 - 3-Phase 400V, 3-Phase 230V or 1-Phase 230V
- The trucks are also compatible with Micropower 48V and 80V Li-Ion chargers

- Energy efficient charger solutions
- Different chargers to customize the energy need together with the different battery capacities









Class leading low energy consumption

Features

- Energy consumption according to EN 16796:2016
 - LSI200 0,375 kWh/h
 - SSI200D 0,620 kWh/h
 - SSI160LN 0,772 kWh/h
- Li-lon more energy efficient than traditional batteries
- No lifting of heavy traditional batteries
- Regenerative motor braking
 - Energy is generated back to the battery at every deceleration

- Cost and energy savings
- Improved uptime
- Decreased CO2 emissions





Quick, easy and safe re-charge

Features

- Protected and safe charging point at an ergonomic work height
- Power supply to external equipment is left on during charging procedure
- Compatible with a wide range of chargers
- Charging status feedback on the display, charger, battery button and the charging plug

- Quick opportunity charge
- Easy, safe and fast charge handling with no power cutoff for external equipment







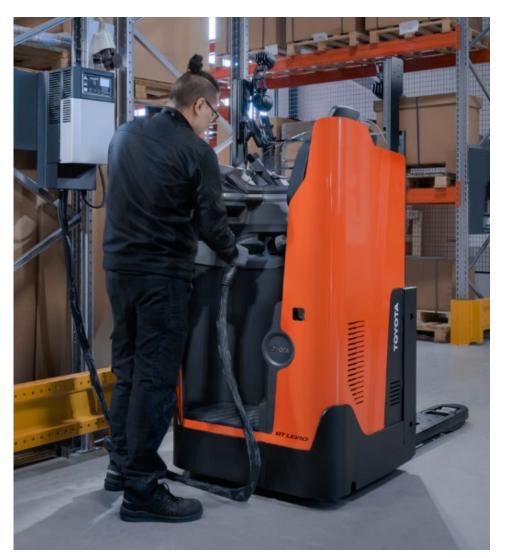
Quick, easy and safe re-charge

Features

- Easy push-in procedure
- Ergonomic one-hand operation
- Push-in locking with button release
- SW-key to prevent wrong combination charger<>truck
- LED light on plug indicates charge status The release button on plug stops the charger

Benefits

Easy, safe and fast charge handling





Battery saving mode

Features

- The battery will enter sleep mode after a period based on an algorithm of inactive time and state of charge
- A button to wake up the battery from sleep mode or actively put it to sleep mode
- Parameter #105 sets the shut down time

- Holds the state of charge for a longer time
- Protects the battery from being fully discharged if truck has been left idle for a long time





High uptime

Features

- Energy efficient system for high uptime
- Energy customization on battery and charger
- Energy simulator available to support the decision on which battery pack and charger to go for.

- High autonomy High productivity in the working place
- Flexible energy system to suit the need for the customer
- Choose the energy solution that suits the operational and charging habits best

Based on the optimal combination of Lithium-ion batteries and chargers.	Autonomy	Charging breaks	Usage
Powered pallet truck - Toyota B	۲ Levio LSI200		
210Ah - Standard Pack	24 hours	1 x 30 m	at 60%
300Ah - Intensive Pack	36 hours	1 x 30 m	at 60%
420Ah - Max Pack	48 hours	1 x 30 m	at 60%
BT STAXIO			
Stacker truck - Toyota BT Staxio	SSI200D		
210Ah - Standard Pack	16 hours	1 x 30 m	at 60%
300Ah - Intensive Pack	24 hours	1 x 30 m	at 60%
420Ah - Max Pack	32 hours	1 x 30 m	at 60%
Stacker truck - Toyota BT Staxio	SSI160LN		
210Ah - Standard Pack	12 hours	1 x 30 m	at 60%
300Ah - Intensive Pack	18 hours	1 x 30 m	at 60%
420Ah - Max Pack	24 hours	1 x 30 m	at 60%





SAFETY

Information classification: Internal

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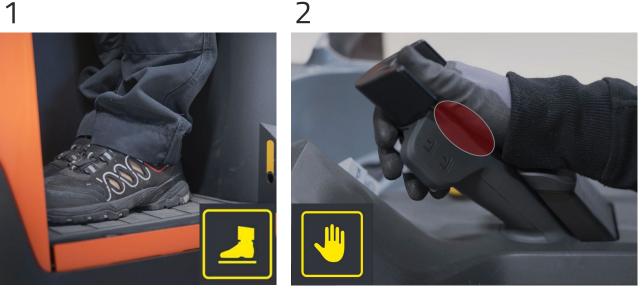
Operator presence sensors

Features

- Smart presence sensing for maximum Safety Onboard:
 - 1. Man-on-platform sensor that covers the whole floor
 - 2. Dead-man's grip on fixed handle
 - 3. Left foot photo-cell sensor
 - 4. Steering wheel sensor*
- The truck will come to a controlled stop if any of these sensors are not in normal state and inhibit symbol will be shown on the display together with an audio signal

Benefits

 The operator will stay safe within the compartment and prohibited operation of the truck is prevented







*)The lifting or lowering will stop if no signal from the steering wheel is detected. Only for lower masts than 2501 mm Information classification: Internal

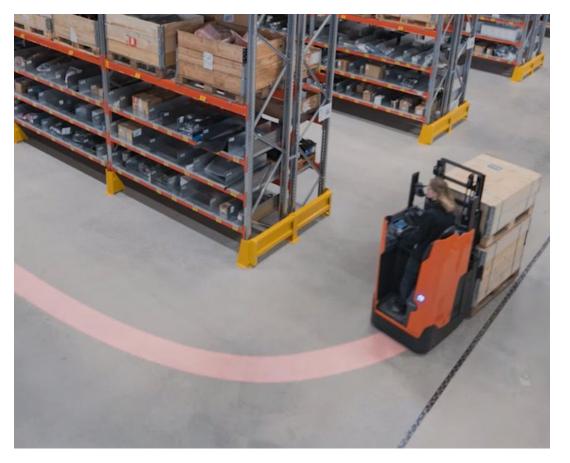
Optimized Truck Performance (OTP)

Features

- Advanced electronic steering system designed to assist operators for optimized safety and productivity.
 - Automatic speed reduction when cornering
 - Controlled steering wheel / drive wheel relation
 - Controlled Starting acceleration
 - Controlled Braking deceleration
 - Soft stacking behavior in acceleration and speed

Benefits

- Ensures smooth and safe driving
- Ensures stable driving characteristics for high productivity and safety
- Reduced risk of accidents



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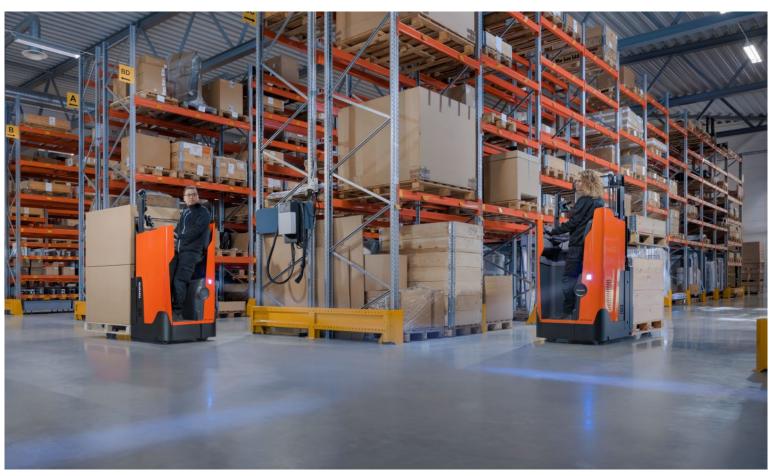
Blue/Red LED warning light

Features

- Displays a dot in front of the truck to pay attention to the surroundings about the truck movement
- Both drive wheel direction and fork direction
 - Fully integrated in drive wheel direction
 - On OHG or E-bar pillar in forks direction
 - Can be combined
- Adjustable to customer need via parameter. Activated depending on speed (0 km/h to 6 km/h) and direction (Parameters 219, 222, 224, 227)

Benefits

 Increased safety and awareness of moving trucks



Flashing Warning Light

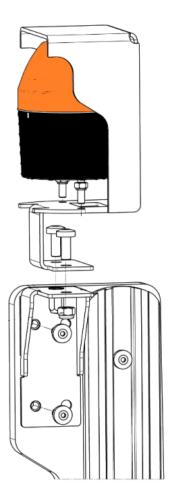
Features

- An orange warning light that flashes when the machine is active depending on parameter #115
- Placed on the Overhead Guard or the left E-bar pillar

Benefits

- Alerts people around the machine
- Visible from all directions around the machine
- Placement is chosen to avoid the light blinding the driver





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Head-lights

Features

Head lights

- Forks direction (2 lamps)
- Drive direction (2 lamps) (Only on Overhead Guard)
- Placed on the Overhead Guard or on the E-bar pillars
- The on/off switches are in the display
- Pre-set from factory but could be adjusted by a service technician afterwards

- Alerts people around the machine
- Visible from all directions around the machine
- Placement is chosen to avoid the light blinding the driver







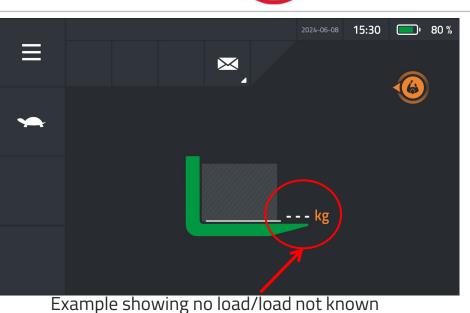
Weight indication

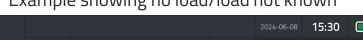
Features

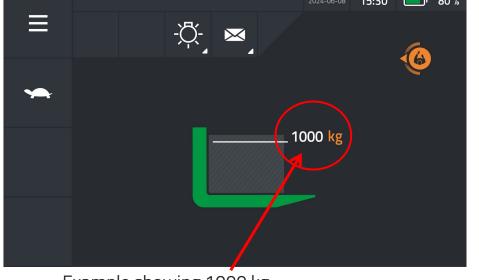
- Indication of the load weight on the forks as standard
 - Accuracy SSI: +/- 25 kg
 - Accuracy LSI: +/- 50 kg
- On SSI the weight indicator is active at lift heights 0 1800 mm combined with lowered support arms

Benefits

 Supports the driver in the daily use to work safe and effective when handling load. The driver gets an indication of the load weight and helps to avoid lifting heavy loads beyond the permitted lift height. This also contributes to preventing overload in racks, elevators, on lorries, on loading docks and similar areas where there is a max. weight limit to consider







Example showing 1000 kg

Information classification: Internal

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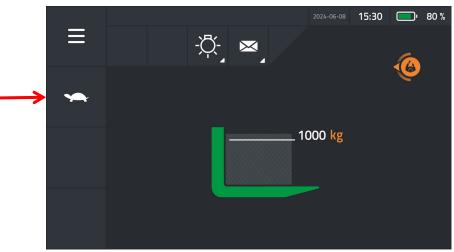
Temporary speed reduction (Turtle)

Features

- Turtle button to temporarily reduce speed
- Turtle speed can be adjusted by service parameter #202

Benefits

Safe and easy maneuvering in confined and crowdy areas •



Press the turtle button to reduce the speed temporarily



Activated; orange button

Operator access control

Features

- <u>PIN code</u> or Card/Fob <u>Smart Access</u> to start up the truck
- Access via the display for PIN code
- Access via the display and Right-hand module for Smart Access

Benefits

- Prevents unauthorized use
- Enables easy access and safety











I_Site

Features

- The DHU3 as standard
- Including the Shock sensor, GPS and pin code as standard and optional Smart access

Benefits

- Near real time reporting on topics like driver, battery, shock and much more
- All accessible via the I_Site web interface (no software required) and mobile App.
- Supporting a better service offer to our customers (e.g. service based on real hours, error codes, etc.)

l Site

Pre-operation check

Features

- Pre-Operation Check (Pre-Op Check or POC)
 - Available in combination with I_site on the standard display
 - Ensures that drivers comply with safety routines in force
- POC is based on check lists for control of the truck condition
 - The lists are created by means of a Toyota I_Site web interface and transmitted to the truck
 - The check list has to be completed directly after the operator has logged on
 - If a control response indicates hazardous operation, the truck will automatically be limited to creep speed



Benefits

• Ensures that defective trucks are not being operated

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Automatic shut off

Features

- If the truck is left unattended, it will automatically shut off
 - The time can be set to between 1-20 minutes or 4 hours via parameter #104

Benefits

- Automatic shut off prevents unauthorized use of the truck
 - In environments where there's a lot of people moving around the truck, it is possible to have a very short shut off time for safety reasons





Slope control

Features

 When starting uphill or in an inclination, the forward travel mode can be selected without any risk of the truck rolling backwards when the brakes are released. In this case, the motor controller ensures the truck is kept stationary.

Benefits

• It is always safe to start the trucks in inclinations.



Finger protection

Features

- Finger protection in mast is available in two versions
- Extra protection will apply for lower masts than 2501 mm. Upper edge is 1560 mm from platform level. See pictures below.
 - Net, to avoid dust build-up in dirty applications _
 - Plexi, for excellent view in normal applications _

Benefits

Optimized compromise between safety and visibility











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Load support

Features

- Load support to stabilise and secure high loads when raised on the forks
- Different heights above forks level depending on load and application:
 - 1400 mm (LSI200)
 - 1000 mm (SSI200D, SSI160LN)
 - 700 mm (SSI200D)
 - 500 mm (SSI200D)

Benefits

- Additional safety for the driver
- Stabilise loads
- Reduces the risk of falling objects



Overhead Guard

Features

- Overhead guard to protect from falling goods.
- Fan shaped design for best visibility
- Optional added protection from smaller objects placed upon the roof cassette :
 - Polycarbonate cover, or
 - Metal guard
- Comply with ISO 6055 norm for overhead guards

Benefits

- Improved safety for the operator
- Good view on forks through the overhead guard
- Robust design





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HIGH PERFORMANCE

Information classification: Internal

ΤΟΥΟΤΑ

Programmable Driver parameters

Features

- Easy programming of driver parameters
- Parameters are linked to individual driver profiles
- 10 different driver profiles and 100 different PIN codes possible

Benefits

- Suit individual needs
- Easy to use and change
- The truck can be fitted to the driver's skill level and/or the application



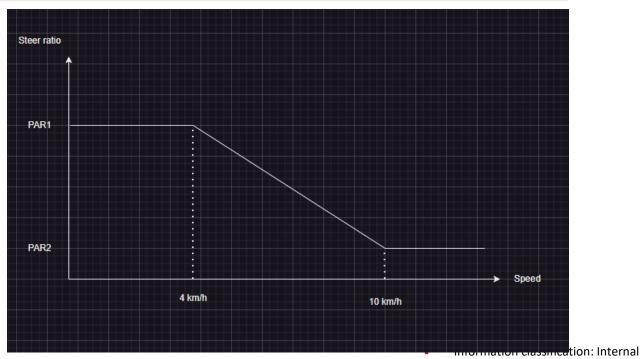


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Programmable Driver Parameters – Steering sensitivity

#	Parameter type	Unit	Min./Max.	Std. value	Notes
1	Steering sensitivity, steer ratio at low speed	Number of turns for 360°	8-20 (Steps of 1)	13	Steer/Gear ratio at low speed (up to 4 km/h) Number of turns on steering wheel that turn drive wheel 360 degrees For speeds between 4 and10 km/h the steer ratio is linear between par 1 and par 2
2	Steering sensitivity, Steer ratio at high speed	Number of turns for 360°	20–26 (Steps of 1)	20	Steer/Gear ratio at high speed (above 10 km/h) Number of turns on steering wheel that turn drive wheel 360 degrees For speeds between 4 and10 km/h the steer ratio is linear between par 1 and par 2





🗰 Travel



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Programmable Driver Parameters - Travel

#	Parameter type	Unit	Min./Max.	Std. value	Notes
3	Speed drive wheel direction	%	1-10 (Steps of 1)	10	Max speed in drive wheel direction in steps of 10% (percent of max speed of truck)
4	Speed forks direction	%	1-10 (Steps of 1)	10	Max speed in fork direction in steps of 10% (percent of max speed of truck)
5	Acceleration	%	3-10 (Steps of 1)	8	Max acceleration in steps of 10% (percent of max acceleration of truck)
6	Auto brake	%	0-10 (Steps of 1)	8	Max autobrake (release of throttle) in steps of 10%

(Service parameter #213 sets limitation on max speed of truck)



Compact dimensions

Features

- One compact chassis size for all battery capacities – 210, 300 or 420 Ah
- As reference up to 550 mm shorter than LPE/SPE with Fixed side protection or Platform down - equal length with Platform up. See table.
- Chassis width 790 mm

Benefits

- Compactness offers easy maneuvering in confined areas and excellent visibility over forks
- Drivers have clear visibility on the forks and goods being handled thanks to the reduced truck dimensions



Length	Battery compartment			
difference (mm)	S	М	L	Configuration
LSI200 vs LSE200	+16	-52	-125	-
LSI200 vs LPE200/220	-364 -354 +96	-412 -402 +48	-508 -499 -49	Fixed sides Platform down Platform up
SSI200D vs SSE160D	-	-31	-107	-
SSI200D vs SPE200D	-456 -443 +7	-	-553 -540 -90	Fixed sides Platform down Platform up
SSI160LN vs SSE160L	-	-	-90	-
SSI160LN vs SPE160L	-402 -385 +74	-	-499 -485 -23	Fixed sides Platform down Platform up









Excellent maneuverability

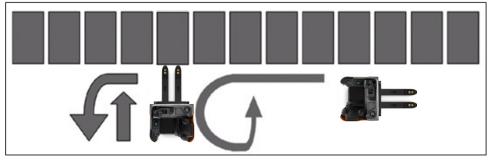
Features

- Inherited steering principles from BT Reflex
- 360° steering for professionals
- Intuitive 180° steering for beginners
- Set by factory parameter #1127 (180°=1), (360°=0)

Benefits

- 360° benefits:
 - Enables smooth and fast maneuvering
 - An advantage over 180° steering, especially when taking goods
 - Travel direction can be changed in a continuous movement
 - Overall higher productivity
- 180° benefit:
 - More intuitive and shorter learning process





180° Steering Stop – change direction – start

360°Steering Continuous movement without stop



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Information classification: Internal





TOYOTA MATERIAL HANDLING

Powerful AC drive

Features

- 2.8 kW AC motor
- Speeds up to:
 - LSI200: 12.5 / 10.0 km/h (unloaded/loaded)
 - SSI200D: 11.5 / 8.0 km/h (unloaded/loaded)
 - SSI160LN: 10.0 / 8.0 km/h (unloaded/loaded)
 - See next slides for more speed details on speed / load weight relation

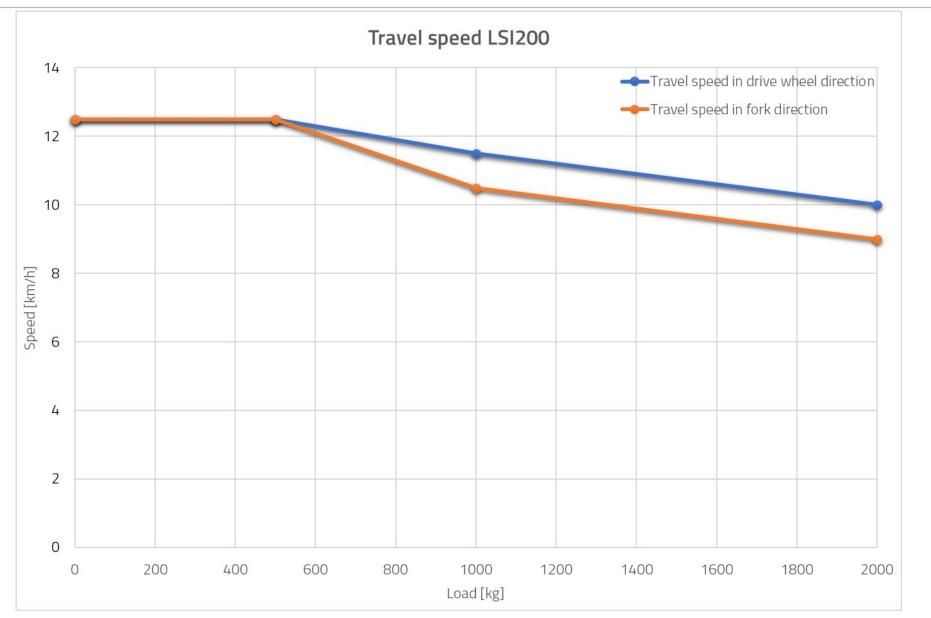


Benefits

- Suitable for high-intensity applications including longdistance horizontal transportation of heavy loads.
- Higher speeds enables increased productivity



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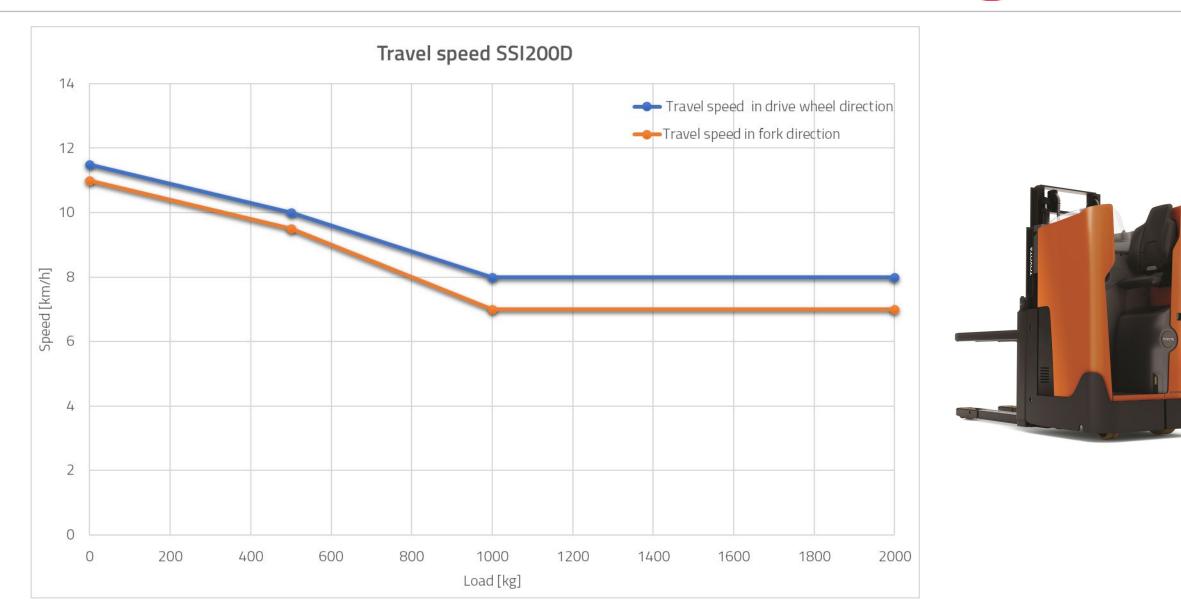






When lifting forks above 1.8 m the speed is reduced to 2 km/h





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ΤΟΥΟΤΑ

Wide range of mast configurations * Wide range of fork widths/lengths *

Features

- Duplex Tele Panoramic masts
- Duplex HiLo masts
- Triplex HiLo masts
- Wide range of fork configurations

Benefits

- All possibilities to customize lift height, capacity and visibility
- Correct fork width/length for the handled load contributes to safety and productivity

* See options presentation for more details



Cold store ready

Features

- Custom components for Cold store use down to -30°C
- Low temperature oil
- Heated Li-Ion batteries

Benefits

• Ensures good performance in Cold store applications.



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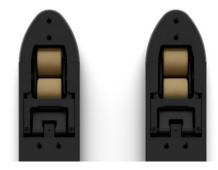
4-wheel configuration

Features

- 4-wheel configuration
- Drive wheel on the right side
- Adjustable twin castor wheel
- Spring-loaded castor wheel (LSI200)
- Single or Bogie fork/support arm wheels
- Support studs are standard on SSI160LN with lift heights above 3700 mm. Stud ground clearance is 12 mm.

Benefits

- 4-wheel configuration for best stability
- Support studs on SSI160LN enables high speed and residual capacities







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ΤΟΥΟΤΑ

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Wide range of drive wheels

Features

- Depending on the application different drive wheels are available:
- Friction High friction (not on SSI160LN)
- Prime Heavy-duty and allround (known as Vulkollan)
- Prime Quartz Prime mixed with sand

Benefits

All possibilities to customize to customer conditions



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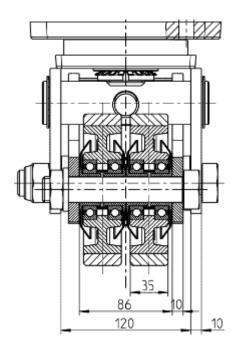
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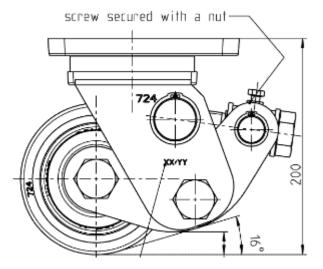
ΤΟΥΟΤΑ

Adjustable castor wheel

Features

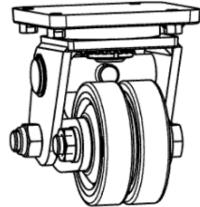
- Adjustable twin castor wheel
- Vulkollan 92 Shore A, ø140 x 35 mm (x2)

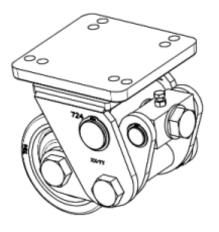




Benefits

The adjustable twin castor wheel reduces the shear in the wheel when turning. This results in reduced wear and improved driving characteristics, but also an increased lateral stability.
 For longer fork lengths, ≥1590 mm on LSI200, it improves the lateral stability vs the spring-loaded one and will at the same time adapt to ramp driving in a good way. If the application is pure horizontal transport on good floor conditions, then the adjustable castor wheel can always be recommended.





TOYOTA MATERIAL HANDLING

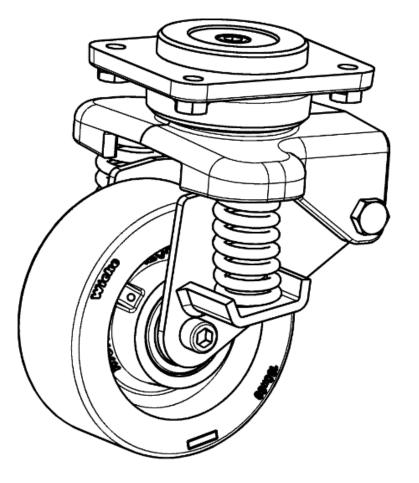
Spring-loaded castor wheel

Features

- Spring-loaded castor wheel
- NDIIThane[®] 92 Shore A, ø150 x 60 mm

Benefits

- Reduces the amount of shock and impact load on the truck
- Adjusts to the rough or uneven floor and driving on ramps, in a beneficial way in terms of accessibility.



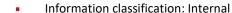
Wide range of fork wheels

Features

- Standard bogie fork wheel
- Heavy Duty single fork wheel (only on LSI200)
- Heavy Duty bogie fork wheel
 - HD wheel has a harder Prime material that has better heat resistance in combination with improved sealing and a redesigned steel hub

Benefits

- HD wheel offers a longer lifetime. Especially in applications with heavy loads and long horizontal transports
- Boogie for easy climbing on uneven surfaces and heavy loads
- The single wheel provides good manoeuvrability and facilitates easy positioning of the forks during long side handling of pallets.







ø85 mm





ΤΟΥΟΤΑ

MATERIAL HANDLING

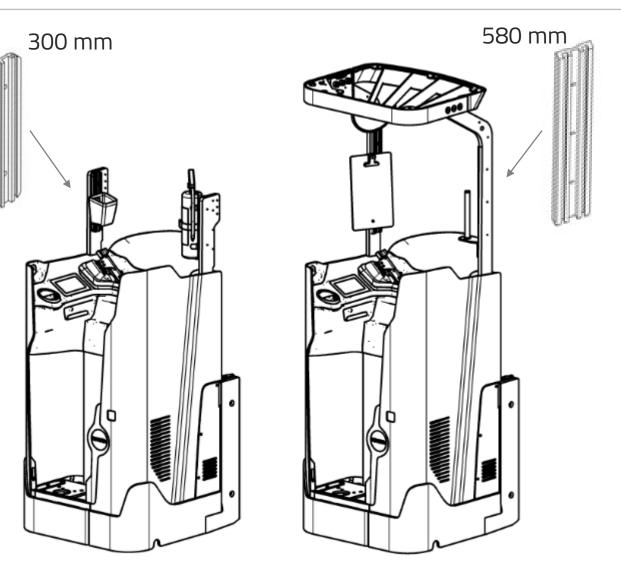
Vertical E-bar

Features

- The E-bar facilitates a flexible, simple and elegant installation of accessories such as computer equipment (WMS System), keyboard, scanner, writing table etc.
- Robust design for strong fixation
- In close connection to the power outlet
- Placed on robust pillars
- Can be booked on Left and/or Right side

Benefits

- Accessories are easily accessible from the driver position
- Accessories can be fixed with standard brackets
- Safe fixation also for tough applications





ΤΟΥΟΤΑ



Other features

Information classification: Internal

Reduced speed with lowered forks/support arms

Features

- Driving speed will be reduced when the forks or support arms are in lowered position. Normal speed can be achieved when the support arms are raised approximate 10-15mm
- Activated through service parameter #239 and #240 or pre-set from factory.

Benefits

 This option is to encourage the driver to rise the forks to reduce the wear of the fork linkage and also reduce sound from the machine







Procedure:

 When the forks or support arms are completely lowered the truck will get reduced speed according to parameter #239. The icon for reduced speed is displayed.
 Press the lift button.

3. The truck will enable the normal set speed.



ΤΟΥΟΤΑ

Soft Stop Lowering (Standard on SSI160LN)

Features

- When the forks are lowered completely, they will automatically slow down the last bit and land softly on the support arms. This is done by means of an inductive sensor that will recognize the fork carriage and command the main system to decelerate the lowering.
- Parameter #367 sets the soft stop lowering speed as percentage of max lowering speed

Benefits

 The function enables a smooth, silent and controlled handling while lowering the load to the ground. This feature can help to prevent very fragile goods being damaged thanks to the soft behavior just before the pallet hits the ground. It will also reduce the peak noise level. For instance, when empty forks land upon support arms the peak noise is reduced with ~25dB





Design for Service

Features

- Easy access to components for repair and maintenance work
- Flexible lift jack positioning
- Dedicated lifting points
- Improved access to hydraulic unit for easy filter exchange
- Drive wheel bolts access
- Known components from other models
- CAN-connection from outside
- Service interval 1 000 hours

Benefits

• Easy and quick maintenance



